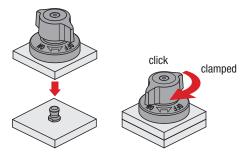
# **Technical Information Quarter-turn latches 03192-10 and clamping pins 03192-25**

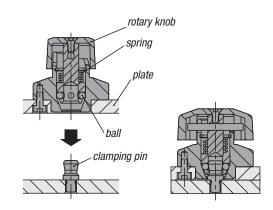
## 1. Application:



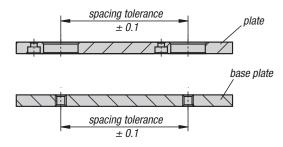
Check that the rotary knob is in the "OFF" position. Set the quarter-turn latch over the clamping pin and turn the rotary knob to the "ON" position. When fully clamped, a click sound is heard.

#### 2. Function:

Four balls hold the clamping pin and clamp the plates together.

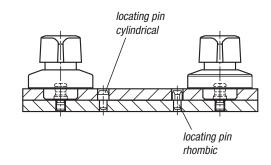


#### **Production tolerances:**



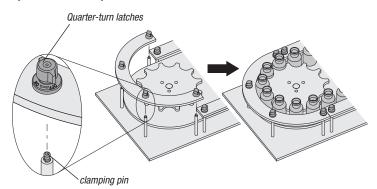
#### Repeat accuracy:

A higher repeat accuracy can be achieved with the aid of additional locating pins (not supplied).



# **Application examples:**

#### Replacement of the plates



### Lifting the suction pads

